



ABAC / American IMC, Inc.

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SERVICE
BULLETIN
AMIMC-SB-1

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SEPT 2000

**IMC SPECIFICATIONS
FASTENER TORQUES**

MODEL	CONROD BOLTS	HEAD BOLTS	CYL. BOLTS	BRG. CAP BOLTS	VALVE COVER	VALVE STUD	ACORN NUT	FLYWHEEL BOLT
D1	N/A	10-12	N/A	N/A	N/A	N/A	N/A	N/A
OL230	N/A	3-5	N/A	N/A	N/A	N/A	N/A	N/A
MM1-2	N/A	12-15	N/A	N/A	N/A	N/A	N/A	N/A
VM1-2	N/A	12-15	N/A	N/A	N/A	N/A	N/A	N/A
D2	N/A	12-15	N/A	N/A	N/A	N/A	N/A	N/A
D3	N/A	22-25	N/A	N/A	N/A	N/A	N/A	N/A
F1220	N/A	3-5	N/A	N/A	N/A	N/A	N/A	N/A
F1225	N/A	3-5	N/A	N/A	N/A	N/A	N/A	N/A
ND3	N/A	3-5	N/A	N/A	N/A	N/A	N/A	N/A
T8	9-11	11-13	N/A	10-12	N/A	N/A	N/A	22-25
D5	N/A	22-25	N/A	N/A	N/A	N/A	N/A	22-25
T10	20-22	20-22	16-19	19-22	N/A	N/A	N/A	33-37
B3000	N/A	18-20	18-20	5-7	N/A	N/A	N/A	18-20
B3800	N/A	18-20	18-20	5-7	N/A	N/A	N/A	18-20
B3801	N/A	18-20	18-20	5-7	N/A	N/A	N/A	18-20
CB3	20-22	20-22	N/A	19-22	N/A	N/A	N/A	22-25
T18(15)	20-22	20-22	16-19	19-22	N/A	N/A	N/A	33-37
T16	18-20	18-20	18-20	5-7	N/A	N/A	N/A	18-20
T25	20-22	20-22	16-19	19-22	N/A	N/A	N/A	33-37
T29	20-22	20-22	16-19	19-22	N/A	N/A	N/A	33-37
T29S	18-20	18-20	18-20	5-7	N/A	N/A	N/A	18-20
T39	20-22	30-33	16-19	19-22	N/A	N/A	N/A	33-37
HP50	26-30	177-207	120-145	30-33	18-22	15-17	29-33	33-37
HP51	26-30	64-66	120-145	30-33	N/A	N/A	N/A	33-37
HP80	26-30	177-207	120-145	30-33	18-22	15-17	29-33	33-37

* ALL TORQUES MEASURED IN FT./LBS.